



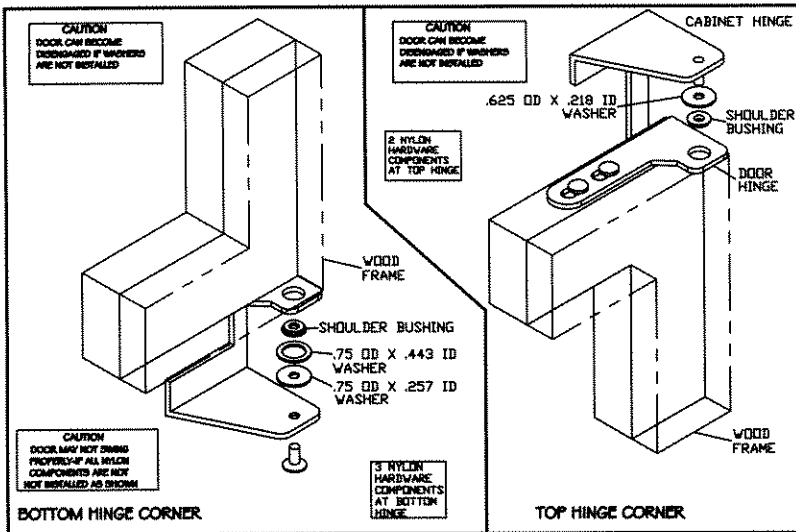
MARVEL INDUSTRIES
PART OF AGA FOODSERVICE GROUP

8.0
CUSTOM WOOD FRAME
DESIGNER DOOR
INSTALLATION INSTRUCTIONS

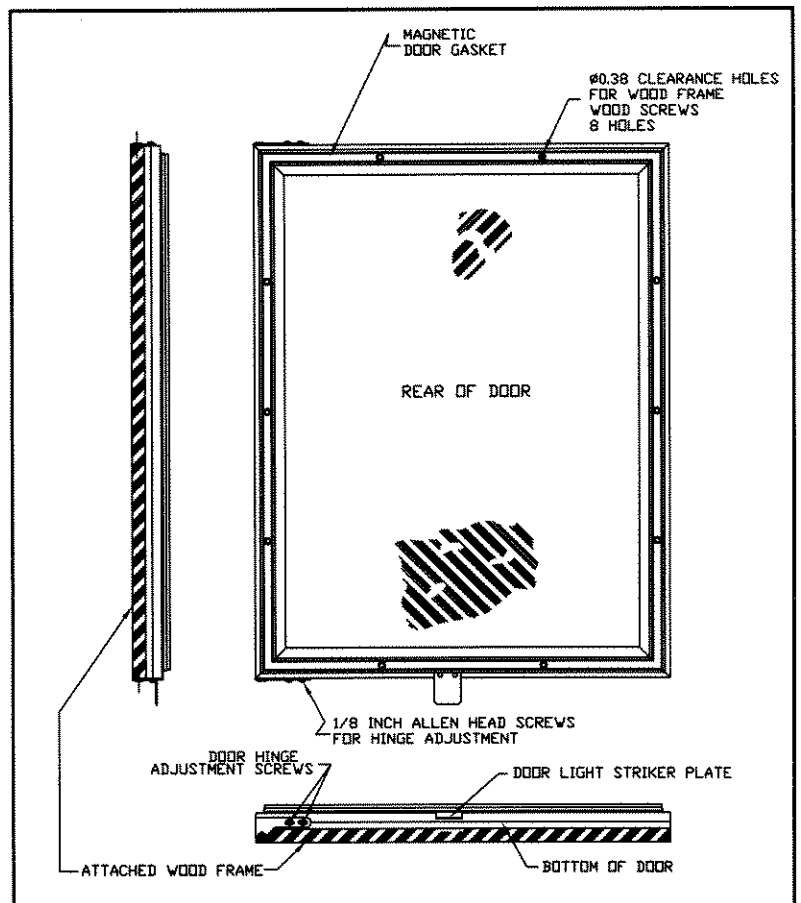
READ BEFORE INSTALLATION

STEP 5: ATTACHING THE WOOD FRAME TO THE DOOR

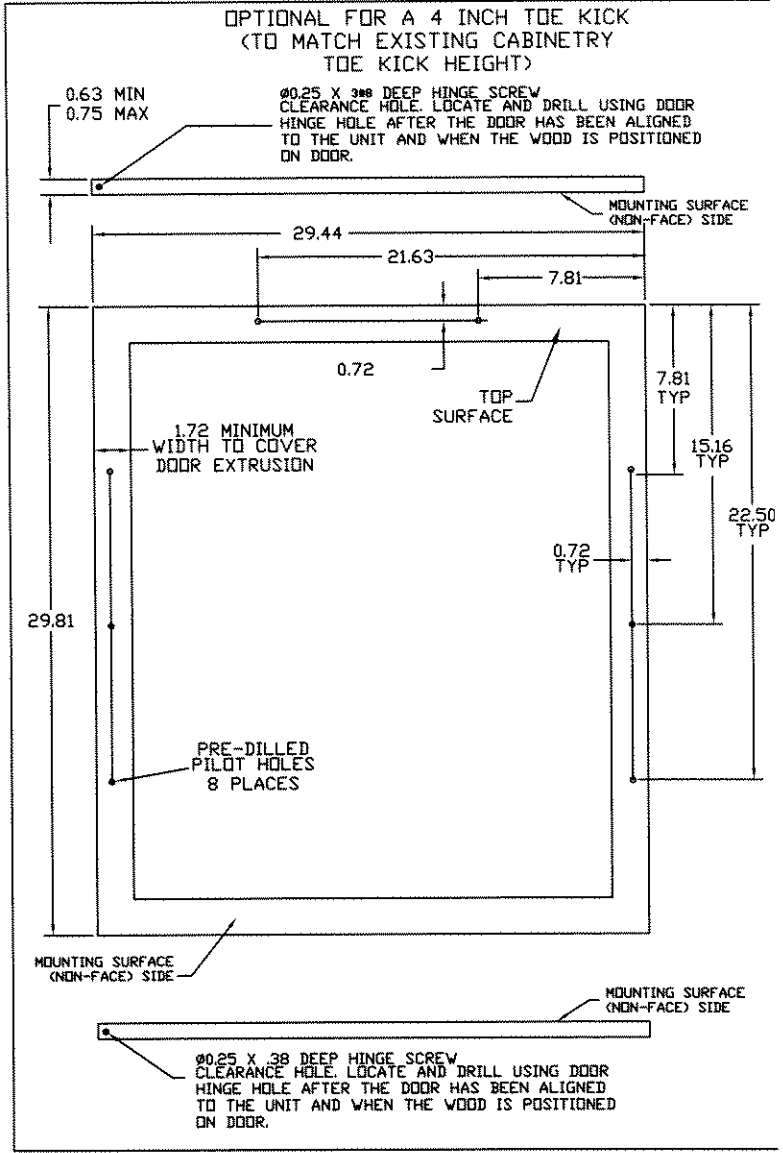
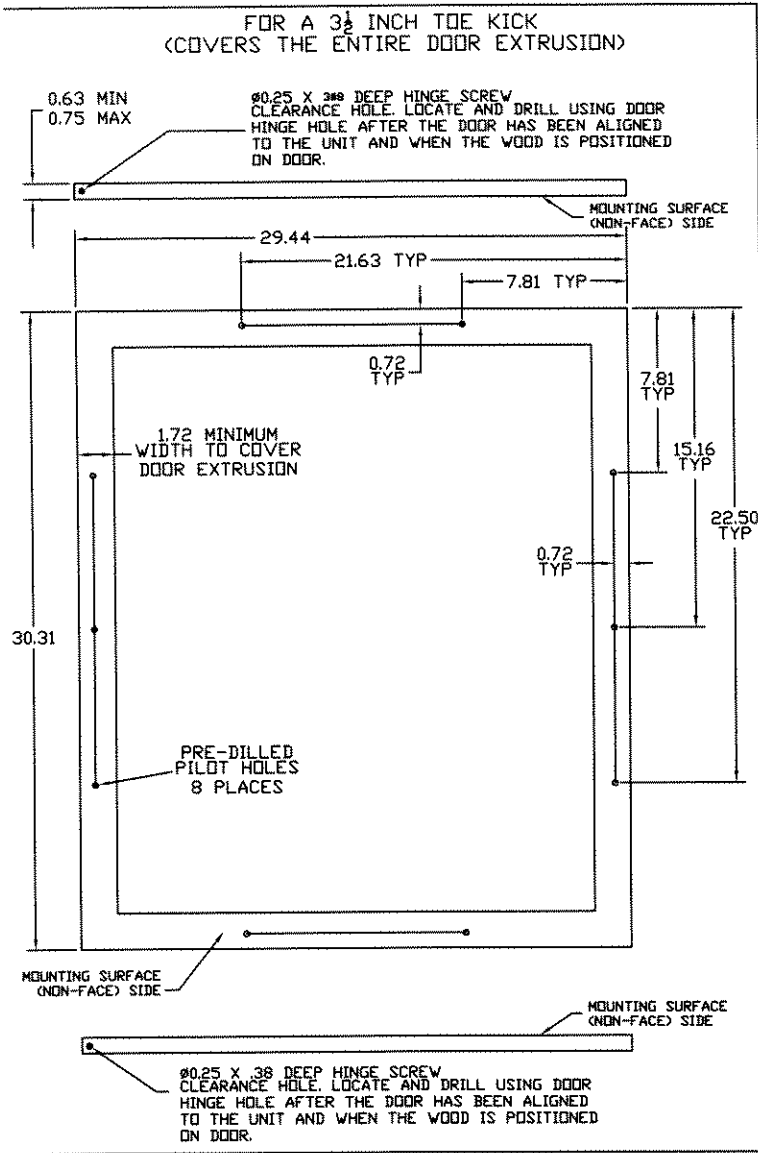
1. IF THE DOOR IS ATTACHED TO THE UNIT, REMOVE IT BY UNSCREWING THE TOP ALLEN HEAD SET SCREW AT THE TOP HINGE. REMOVE THE DOOR BY ANGLING THE DOOR OFF OF THE BOTTOM HINGE PIN.
2. PEEL BACK DOOR GASKET TO EXPOSE THE SCREW HOLES.
3. SET THE WOOD FRAME FLUSH TO THE FRONT OF THE DOOR IN THE DESIRED LOCATION. CLAMP WOOD FRAME TO THE DOOR IF NECESSARY.
4. INSERT THE WOOD SCREWS THROUGH THE BACK OF THE DOOR INTO THE PILOT HOLES IN THE WOOD FRAME AND TIGHTEN.
5. REINSTALL DOOR GASKET BY PRESSING INTO DOOR CHANNEL. MAKE CERTAIN THE CORNERS ARE INSERTED FULLY.
6. INSTALL THE DOOR TO THE UNIT. USE THE SUPPLIED PLASTIC WASHERS AS SHOWN IN THE FIGURE BELOW.
7. REALIGNING THE DOOR MAY BE NECESSARY. ANY FINAL DOOR ADJUSTMENTS CAN BE MADE USING A 1/8 INCH ALLEN HEAD DRIVER TO ADJUST THE DOOR'S HINGES (SEE FIGURE BELOW).
8. ATTACH THE DOOR LIGHT STRIKER PLATE AS SHOWN USING THE HEX OR PHILLIPS HEAD SCREWS PROVIDED. MAKE CERTAIN THE LIGHT IS ABLE TO TURN ON AND OFF WHEN THE DOOR IS OPENED AND CLOSED.
9. ATTACH THE DOOR TO THE UNIT BY REVERSING STEP NUMBER 1 ABOVE.



HINGE HARDWARE INSTALLATION DETAILS.



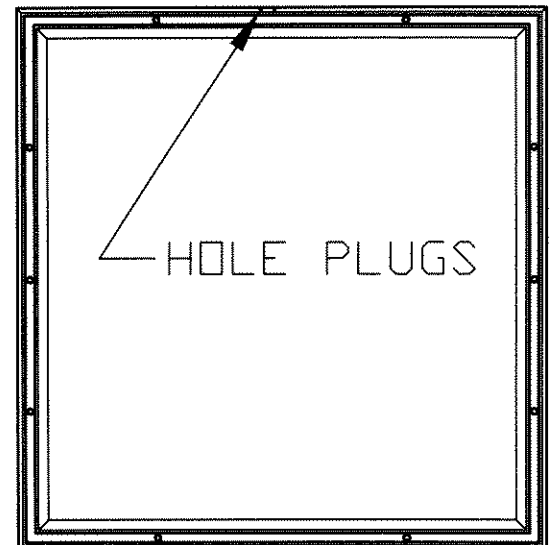
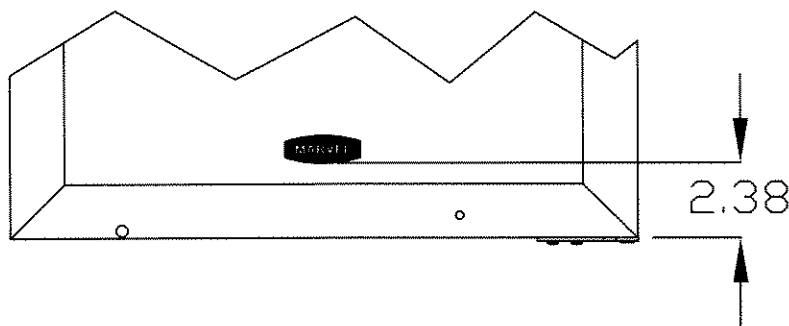
STEP 3: SELECTING AND PREPARING THE WOOD FRAME



STEP 4: DETERMINING DOOR SWING

THE DOOR YOU RECEIVED IS PREPARED FOR EITHER RIGHT OR LEFT HAND SWING. TO CHANGE THE STRIKER PLATE LOCATION SIMPLY REMOVE THE HOLE PLUGS ON THE BACK FACE OF THE DOOR. THESE PLUGS MAY BE REUSED IN THE HOLES LEFT AT YOUR STRIKER PLATE'S OLD LOCATION.

REMOVE THE NAMEPLATE FOR THE GLASS DOOR BY GENTLY PULLING IT UP AND AWAY FROM THE GLASS SURFACE. RELOCATE THE NAMEPLATE AS SHOWN.



CUSTOM WOOD FRAME INSTALLATION INSTRUCTIONS

STEP 1: WOOD SCREWS REQUIRED

1. A #8 PAN HEAD WOOD SCREW SHOULD BE USED TO PROPERLY SECURE THE WOOD FRAME. A TOTAL OF 10 SCREWS WILL BE NEEDED FOR A 3 1/2 INCH TOE KICK OR 8 SCREWS FOR A 4 INCH TOE KICK.
2. USE ONLY PAN HEAD SCREWS
3. DO NOT SELECT A SCREW THAT IS LONGER THAN THE WOOD THICKNESS AT THE SCREW LOCATIONS.
4. USE RECOMMENDED PILOT HOLES FOR THE FRAME MATERIAL (SEE CHART BELOW)

PILOT HOLE DRILL SIZES FOR WOOD SCREW

WORK MATERIAL	WOOD SCREW SIZE
	8
HARDWOOD	3/32
SOFTWOOD	5/64

STEP 2: ASSEMBLING DOOR HINGE BRACKETS

DISREGARD IF HINGES ARE ALREADY ATTACHED.

1. ATTACH THE TOP AND BOTTOM DOOR HINGES TO THE DOOR WITH THE 10-32 MACHINE SCREWS AND A 1/8 INCH ALLEN HEAD DRIVER AS SHOWN IN THE FIGURE BELOW.
2. PRESS IN THE SHOULDER BUSHINGS TO THE TOP AND BOTTOM DOOR HINGES. MAKE CERTAIN THAT THE SHOULDER IS TO THE OUTSIDE OF THE DOOR AS SHOWN IN THE FIGURE BELOW.
3. TEST FIT THE DOOR TO THE UNIT TO MAKE CERTAIN DOOR WILL HANG CORRECTLY. THE DOOR IS HUNG CORRECTLY WHEN THE TOP OF THE DOOR IS PARALLEL TO THE TOP OF THE UNIT. ADJUSTMENTS CAN BE MADE BY LOOSING THE DOOR HINGE MACHINE SCREWS AND MOVING THE DOOR HINGE ON THE DOOR.
4. TIGHTEN ALL FOUR MACHINE SCREWS AFTER ADJUSTMENTS HAVE BEEN MADE.
5. REMOVE THE DOOR FROM THE UNIT BY REMOVING THE UNIT'S TOP HINGE SET SCREW AND ANGLING THE DOOR OFF OF THE BOTTOM HINGE PIN.

